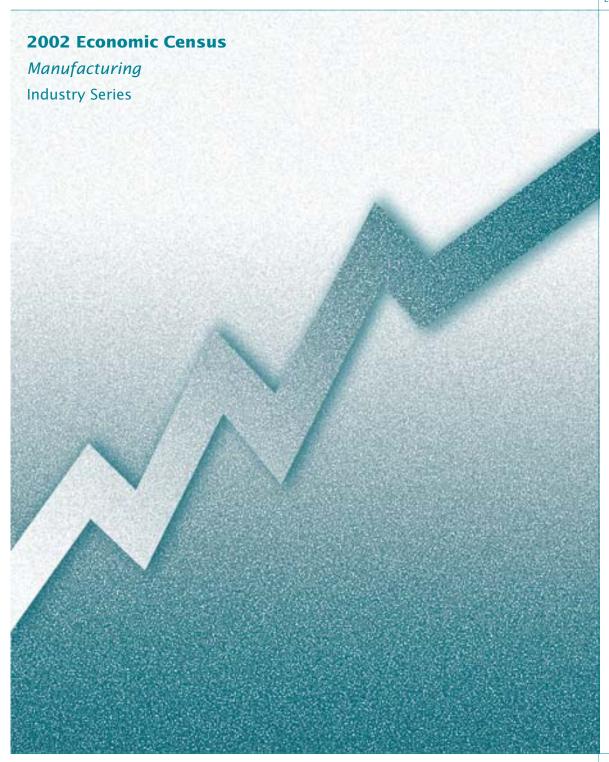
Women's and Girls' Cut and Sew Lingerie, Loungewear, and Nightwear Manufacturing: 2002

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U.S. Department of Commerce Economics and Statistics Administration U.S. CENSUS BUREAU



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Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

		All	All employees		Pro	oduction worl	kers		Total	Total	Total capital
Industry and year ¹	Com- panies ²	estab- lish- ments ³	Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
315231, Women's and girls' cut and sew lingerie, loungewear, and nightwear manufacturing	123 N N N N 249	N N	11 856 16 474 17 651 20 348 23 107 26 081	257 782 336 246 352 588 386 253 422 011 451 917	6 805 11 643 13 052 15 209 18 039 20 491	13 344 21 885 25 658 27 206 33 701 39 144	116 687 183 903 214 524 229 830 281 046 306 652	1 485 116 1 872 102	1 515 043 2 145 632 2 247 578 2 167 008 1 929 836 2 138 835	2 589 619 3 469 345 3 686 544 4 071 666 3 649 536 3 910 357	51 822 13 737 15 806 24 013 19 714 21 456

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area		All establishments ²		All employees		Production workers						
		Total	With 20 em- ploy- ees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
315231, Women's and girls' cut and sew lingerie, loungewear, and nightwear manufacturing												
United States. California Florida New York Pennsylvania Texas		134 34 6 26 13 8	79 21 3 9 9	11 856 2 830 718 764 820 595	257 782 69 420 13 641 15 831 13 440 14 343	6 805 1 277 583 567 668 309	13 344 2 654 1 141 1 009 1 272 664	116 687 26 083 7 678 8 926 9 953 4 873	1 040 987 152 333 33 904 50 273 22 853 89 630	1 515 043 170 623 36 378 74 421 46 159 150 689	2 589 619 330 561 70 128 125 363 73 113 254 001	51 822 5 864 2 891 2 706 1 276 548

^{&#}x27;Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

2Includes establishments with payroll at any time during the year.

3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
315231, Women's and girls' cut and sew lingerie, loungewear, and nightwear manufacturing	
Companies ¹ number	123
All establishments ² number. Establishments with 1 to 19 employeesnumber. Establishments with 20 to 99 employeesnumber. Establishments with 100 employees or morenumber.	134 55 53 26
All employees3 number. Total compensation \$1,000. Annual payroll \$1,000. Total fringe benefits \$1,000.	11 856 307 704 257 782 49 922
Production workers, average for year	6 805 6 725 6 821 6 831 6 827
Production worker hours	13 344 116 687
Total cost of materials \$1,000. Materials, parts, containers, packaging, etc., used \$1,000. Resales \$1,000. Purchased fuels \$1,000. Purchased electricity \$1,000. Contract work \$1,000.	1 515 043 1 197 136 178 835 872 6 371 131 829
Quantity of electricity purchased for heat and power 1,000 kWh. Quantity of electricity generated less sold for heat and power 1,000 kWh.	92 925
Total value of shipments \$1,000 Primary products value of shipments \$1,000 Secondary products value of shipments \$1,000 Total miscellaneous receipts \$1,000 Value of resales \$1,000 Contract receipts \$1,000 Other miscellaneous receipts \$1,000	2 589 619 2 163 844 122 133 303 642 300 580 D
Primary products specialization ratio percent. Value of primary products shipments made in all industries \$1,000. Value of primary products shipments made in this industry \$1,000. Value of primary products shipments made in other industries \$1,000.	95 2 303 577 2 163 844 139 733
Coverage ratiopercent.	94
Value added\$1,000	1 040 987
Total inventories, beginning of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	333 026 166 288 50 570 116 168
Total inventories, end of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	280 742 151 094 32 175 97 473
Gross value of depreciable assets (acquisition costs) at beginning of year \$1,000 Total capital expenditures (new and used) \$1,000 Buildings and other structures (new and used) \$1,000 Machinery and equipment (new and used) \$1,000 Automobiles, trucks, etc., for highway use \$1,000 Computers and peripheral data processing equipment \$1,000 All other expenditures for machinery and equipment \$1,000 Total retirements \$1,000 Gross value of depreciable assets at end of year \$1,000	285 678 51 822 7 130 44 692 1 538 7 201 35 953 38 774 298 726
Depreciation charges during year \$1,000.	23 554
Total rental payments	22 597 17 283 5 314
Total other expenses ⁴ \$1,000. Response coverage ratio ⁵ percent. Repair and maintenance services of buildings and/or machinery ⁴ \$1,000. Communications services ⁴ \$1,000. Legal services ⁴ \$1,000. Accounting, auditing, and bookkeeping services ⁴ \$1,000. Advertising and promotional services ⁴ \$1,000. Expensed computer hardware and supplies and purchased computer services ⁴ \$1,000. Refuse removal (including hazardous waste) services ⁴ \$1,000. Management consulting and administrative services ⁴ \$1,000. Taxes and license fees ⁴ \$1,000. All other expenses ⁴ \$1,000.	94 003 68 3 553 5 789 1 569 3 423 12 710 3 624 1 870 665 1 123 59 679

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class			All emp	oloyees	Pr	oduction worke	rs		Total	Total	Total capital
		All estab- lish- ments ²	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
315231, Women's and girls' cut and sew lingerie, loungewear, and nightwear manufacturing											
All establishments	1	134	11 856	257 782	6 805	13 344	116 687	1 040 987	1 515 043	2 589 619	51 822
1 to 4 employees. 5 to 9 employees. 10 to 19 employees 20 to 49 employees 50 to 99 employees 100 to 249 employees 250 to 499 employees 500 to 999 employees 500 to 999 employees 1,000 to 2,499 employees 2,500 employees or more	9 5 4 5 2 - -	25 8 22 38 15 14 9 1 2	b 61 3199 1 199 1 040 2 236 3 189 f h	D 980 7 146 23 438 25 427 43 008 76 005 D D	D 53 245 772 746 1 590 1 939 D D	D 96 469 1 392 1 517 3 161 3 971 D D	D 660 4 073 11 474 11 559 25 032 34 543 D D	2 857 38 356 65 490 66 564 106 416 576 647 D	D 4 604 43 975 107 984 110 230 224 261 849 416 D D	7 655 84 521 178 207 175 958 339 127 1 440 450 D D	D D 1 560 2 414 4 110 5 450 24 004 D D
Administrative records ⁴	9	39	278	4 567	242	463	3 051	15 562	24 350	39 912	1 254

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–11 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

size classes shown.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or	Industry or primary product class	All	All em	ployees	Pr	oduction work	ers		Total	Total	Total capital
product class code		estab- lish- ments ¹	Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
315231	Women's and girls' cut and sew lingerie, loungewear, and nightwear manufacturing	134	11 856	257 782	6 805	13 344	116 687	1 040 987	1 515 043	2 589 619	51 822
3152311 3152313	Women's and girls' underwear, except foundation garments, made from purchased fabrics	15	1 572	32 965	849	1 706	13 656	171 397	286 311	462 953	3 613
3152315	except robes, made from purchased fabrics	23	1 823	37 343	1 417	2 902	22 368	102 492	195 425	302 508	5 102
3152318	lettes, and bandeaux, made from purchased fabrics	24	5 253	114 388	2 857	5 515	51 602	594 992	804 164	1 411 022	33 791
3152319	combinations, made from purchased fabrics	8	е	D	D	D	D	D	D	D	D
	dressing gowns, made from purchased fabrics	4	g	D	D	D	D	D	D	D	D

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Products Statistics: 2002 and 1997 Table 6a.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

		Number of companies with		Product	shipments
Product code	Product	shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)
315231	Women's and girls' cut and sew lingerie, loungewear, and nightwear manufacturing	N N	X	X	2 303 577 3 858 303
3152311	Women's and girls' underwear, except foundation garments, made from purchased fabrics	N	X	X	451 798
31523111	Women's and girls' underwear, including slips and teddies (except foundation garments), made from purchased	N	X	X	1 193 903
3152311100	fabrics	N N	X	X	451 798 N
	fabrics 1 2002. 1997	35 N	X	X	451 798 N
3152313	Women's and girls' nightwear, except robes, made from purchased fabrics	N N	×	X X	256 728 522 806
31523131	Women's and girls' nightwear, except robes, made from purchased fabrics	N N	×	X	256 728 N
3152313100	Women's and girls' nightwear, except robes, made from purchased fabrics ²	36 N	×	×	256 728 N
3152315	Women's and girls' brassieres, bra-lettes, and bandeaux, made from purchased fabrics	N	x	х	1 364 077
31523151	Women's and girls' brassieres, bra-lettes, and bandeaux, made from purchased fabrics	N N	X X	X X X	1 458 432 1 364 077
3152315100	Women's and girls' brassieres, bra-lettes, and bandeaux, made from purchased fabrics ³	N 27 33	X X X	X X X	1 458 432 1 364 077 1 458 432
3152318	Women's and girls' corsets (except surgical), girdles, and combinations, made from purchased fabrics	N N	×	X	56 282
31523181	Women's and girls' corsets (except surgical), girdles, and combinations, made from purchased fabrics	N N	X X	X X X	N 56 282
3152318100	Women's and girls' corsets (except surgical), girdles, and combinations, made from purchased fabrics*	N 14	X	x	N 56 282
3152319	Women's and girls' robes and dressing gowns, made from purchased fabrics	N N	X	X	N 58 318
31523191	Women's and girls' robes and dressing gowns, made from purchased fabrics	N N	x x	X	230 611 58 318
3152319100	purchased fabrics 2002. Women's and girls' robes and dressing gowns, made from purchased fabrics ⁵ 2002.	15	x x	X X	230 611 58 318
315231W	1997	46	â	â	230 611
	Women's and girls' cut and sew lingerie, loungewear and nightwear manufacturing, nsk, total	N N	X X	X X	116 374 102 945
315231WY	Women's and girls' cut and sew lingerie, loungewear and nightwear manufacturing, nsk, total	N N	X	X	116 374 102 945
315231WYWW	Women's and girls' cut and sew lingerie, loungewear and nightwear manufacturing, nsk, for nonadministrative-record establishments	N N	X	×	78 808 72 286
315231WYWY	Women's and girls' cut and sew lingerie, loungewear and nightwear manufacturing, nsk, for administrative-record establishments	N	×	×	72 260 37 566
	1997	N N	x	â	30 659

¹For additional detail, see Current Industrial Report MQ315A, Apparel. Also, this product code is primary to more than one industry. See industries 315192 and 315291, product codes 3151924110, 3152315100, 3152318100, and 3152910110.

See industries 315192 and 315291, product codes 3151924120, 3152319100, and 3152910120.

See industries 315192 and 315291, product codes 3151924120, 3152319100, and 3152910120.

3151924120, 3152319100, and 3152910120.

3For additional detail, see Current Industrial Report MQ315A, Apparel.
3151924110, 3152311100, 3152311100, and 3152910110.

4For additional detail, see Current Industrial Report MQ315A, Apparel.
3151924110, 3152311100, 3152315100, and 3152910110.

5For additional detail, see Current Industrial Report MQ315A, Apparel.
3151924110, 3152311100, 3152315100, and 3152910110.

5For additional detail, see Current Industrial Report MQ315A, Apparel.
3151924120, 3152313100, and 3152910120.

5For additional detail, see Current Industrial Report MQ315A, Apparel.
3151924120, 3152313100, and 3152910120.

5For additional detail, see Current Industrial Report MQ315A, Apparel.
3151924120, 3152313100, and 3152910120.

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Product Class Shipments for Selected States: 2002 and 1997

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3152311	Women's and girls' underwear, except foundation garments, made from purchased fabrics	
	United States	451 798
	1997 California	1 193 903 20 447
	New York	69 466 6 791 26 293
	1997 2002. 1997 19	26 293 11 452 57 464
3152313	Women's and girls' nightwear, except robes, made from purchased fabrics	
	United States	256 728
	1997 2002. 1997 19	522 806 41 135 31 519
3152315	Women's and girls' brassieres, bra-lettes, and bandeaux, made from purchased fabrics	
	United States	1 364 077 1 458 432
	California	22 489 41 615
	New York	14 890 61 445
	Pennsylvania	9 763 N
3152318	Women's and girls' corsets (except surgical), girdles, and combinations, made from purchased fabrics	
	United States	56 282 N
	New York	25 158 N
3152319	Women's and girls' robes and dressing gowns, made from purchased fabrics	
	United States	58 318 230 611

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
315231	Women's and girls' cut and sew lingerie, loungewear, and nightwear manufacturing		
00900001	Total materials	×	1 197 136 1 689 651
31321023	Broadwoven fabrics (piece goods)	(250 611
31322103	Narrow fabrics (12 inches or less in width)	XXX	238 836 48 573 103 147
31324000	Knit fabrics	X	675 365
31332001	Fabrics (plastics coated, impregnated, and laminated)	X	1 061 383 D
31311003	Yarn, all fibers	X X	14 420 36 764
31611001	Finished leather	X	D
33999301	Buttons, zippers, and slide fasteners	X	N D
00190067	Trim and findings (linings, fusibles, elastic, waistbanding, pockets, etc.)	X X X	31 170 14 234 N
32513003	Dyes, lakes, and toners	X	1 056
00970099	All other materials and components, parts, containers, and supplies	X	N 20 806
00971000	Materials, ingredients, containers, and supplies, nsk	X X X	93 609 152 070 124 742

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.